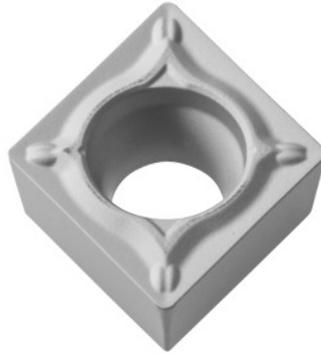


**Indexable insert for turning CCMT 060204, for finish machining, Grade: HBT020****Order data**

Order number	260084 HBT020
GTIN	4062406256913
Item class	22D

Technical description

Tool material	Carbide
Main application	P
Corner radius	0.4 mm
Cutting depth a_p	0.4 - 2 mm
Cutting conditions	slightly interrupted
Grade	HBT020
Feed f	0.1 - 0.3 mm/rev.
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	120 - 330 m/min
Chip breaker	PF

ISO code indexable insert	CC.T 060202
Number of changes/inserts	2
Coating	TiCN
Type of product	Indexable insert for turning